

GRILLE INSERT ASSEMBLY INSTRUCTIONS

1. Disassemble the HRI grille insert by removing the 10/32 button head allens from the backside of the grille to separate the grille, perforated backer and polished billet trim.
***Take precaution to not scratch the billet trim during this process.
2. At this point the grille and perforated backer can be painted and/or powder coated the color(s) of your choice.
3. Once parts are painted, reassemble grille in the same manner it was originally disassembled by reinserting the 10/32 button head allens into the backside of the grille. Please note the trim pieces may look the same but each piece is labeled and can only fit one way on the grille insert. **(see Trim List)**
4. Loctite should be used on all fasteners.
5. Remove factory grille and grille surround from truck that the HRI Grille Insert is to be installed. Lay grille surround upside-down on a blanket (to protect surround from being scratched) to expose the plastic clips holding in factory grille. **(Pictures 1a & 1b)**
6. Remove screw in center of factory clip and carefully pry out all factory clips. **(Picture 2)**
7. Once all the clips and factory grille are carefully removed, you can then lay in the HRI grille. **(Picture 3)**
8. Install the supplied black sheet metal spacers over the new grille clips supplied in in the HRI kit. **(Picture 4)**
9. Install new clips and spacers into grille surround and install screw though center of clip to lock clip in. **(Picture 5)**
10. Reinstall grille surround back onto truck in the same way it was originally removed. **(Picture 6)**

*Note to installer:

Though the HRI Grille Kit can be used on any '69-'72 Chevy truck or blazer model it must used with a '71 or '72 grille surround because the center bar of the '69-'70 surround will interfere the HRI grille insert.

Reminder: Use Loctite on all fasteners. Each piece has a number machined into the back of it. **(See Trim List)**

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Although we have put a lot of effort into making this an easy and successful install, there is no way we are able to account for every possible scenario. You will be installing our kit on a classic truck with reproduction or a mix of original and reproduction parts made by a variety of manufactures. Use the assembly sheets and photos as a guide however you may have to shim parts, bend brackets, oblong holes and/or do other things necessary to make a perfect fit.

We really appreciate your business and if you have any questions, please feel free to call HRI.

Thank you,

Dave Hays Jr., Owner

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TRIM LIST

GRILLE:

- | | | |
|--------|---|---------------------------------|
| M010-1 | - | Passenger Side Upper Trim Piece |
| M007-1 | - | Passenger Side Lower Trim Piece |
| M010-2 | - | Driver Side Upper Trim Piece |
| M007-2 | - | Driver Side Lower Trim Piece |